



*RHC Technical – Proudly Supporting the
Roppe Holding Company Family of Products*
1600 North Union Street - Fostoria, OH 44380 - (844) 393-4044

January 5, 2026

Regarding:

Factory Corners for Wall Base Products

To Whom It May Concern,

Please be advised when installing Preformed Factory Inside/Outside Wall Base Corners, there could be a slight color or height variation between corners and base due to different manufacturing processes. We manufacture our Wall Base in a continuous process and finish to either coils of 120 feet lengths or sticks of 4 feet lengths.

Our Wall Base Inside/Outside Corners are created from manufactured Wall Base, but not necessarily the same run of Wall Base being purchased or by molding in a separate process. Although we do our best to match these materials prior to their finishing process, they are created from multiple manufactured runs and could cause color and height variations.

These color and height variations are considered within manufacturing specification and noted within ASTM F1861 under Classifications (Section 4 – Note 1). ASTM F1861 reads as follows: "Factory Corners and Wall Base may have visual color differences due to process and material variations".

In addition to color and/or height variations, if the walls are not a true 90 degrees, it is difficult to install factory corners since they are less likely to conform to the wall.

While we manufacture and market Preformed Factory Corners, it is the recommendation of Technical Services to wrap the corners on the jobsite with the base being installed to achieve the best visual appearance.

If you have any further questions, please do not hesitate to contact us.

Regards,

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